

Akulon[®] Fuel Lock FLE40–HP

PA6–I

Low fuel permeation PA6 suitable for use in blow molding

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	1880 / 500	MPa	ISO 527–1/–2
Nominal strain at break	>50 / >50	%	ISO 527–1/–2
Yield stress	48 / –	MPa	ISO 527–1/–2
Yield strain	4 / –	%	ISO 527–1/–2
Flexural modulus	1800 / –	MPa	ISO 178
Flexural strength	71 / –	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	100 / N	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	25 / 18	kJ/m ²	ISO 179/1eA
OTHER PROPERTIES			
	DRY / COND		
Water absorption	7.3 / *	%	Sim. to ISO 62
Humidity absorption	2.7 / *	%	Sim. to ISO 62
Density	1060 / –	kg/m ³	ISO 1183